

The XLS-4 SmartTyer is a compact twist-tying machine built with the "smarts" to provide precision tying finishes to a wide variety of products. The XLS-4 can be adjusted to secure everything from delicate products (requiring a looser finish) to larger diameter products that need a tight, secure tie.

# XLS-4 SMART TYER

Genuine Plas-Ties' Twist Tie Material required for optimal performance

## FEATURES:

- :: Integrated Tension Control
- :: Quiet, 110V operation
- :: Smaller footprint design
- :: User friendly operation & maintenance
- :: Variable tie length, tension & twist preferences
- :: Variety of twist tie material choices

## XLS-4 SPECS

Capacity	Self Adjusting from 1/2" - 4"				
Recommended Spool	Exclusive Plas-Ties Precision Wound Twist Tie Material #449, 24 & 27-gauge (available upon request)				
Electric Power	110V (5 AMPS) - Safety Lock Plug				
Weight	85 lbs / 38.56 kg (unit only - without spool material)				
Ring Options	Max. 4" diameter tying capacity at introduction				
Additional Options	V540 -4V / Pedestal Stand (505RO33) / V540-4H / Bracket (DT-635) / Rolling Cart				
Physical Specs	Depth	Depth (w/ring & brake)	Width	Height	Clearance Height
	19 in	37.5 in	16 in	10 in	23.0 in
Vertical Brake	19 in	36.8 in	18.5 in	12 in	23.0 in
Horizontal Brake	19 in	36.8 in	18.1 in	14.25 in	23.0 in

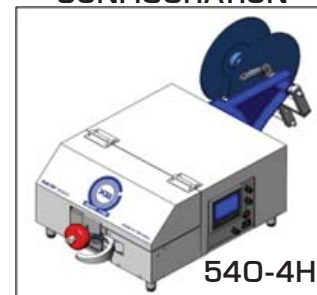
## BENEFITS:

- :: **Labor Saving**- Speeds up finishing process and saves on repetitive employee hand motion
- :: **"Smart" Intelligence**- Pre-programmed with common tying choices accessible through control panel. Options to adjust tying tension & finishes (number of 1/2-twists - less for easier removal or more for individual tie strength).
- :: **Custom Programmable**- Potential for automation utilizing on-board PLC

**VERTICAL CONFIGURATION**



**HORIZONTAL CONFIGURATION**



## Applications:

- : Cords / Cables
- : Hoses / Tubing
- : Wire Harnesses
- : Delicate Tubing
- : Heavy Duty Rods / Coils
- : Bag Closures & Kits

14272 Chambers Rd Tustin, CA 92780  
(800) 854-0137 FAX: (714) 972-2978  
www.plasties.com info@plasties.com