

# XLS SMART TYER

## Calibrating the Twister

05/23/19

Looking at the twister at EYE LEVEL, set the twister position like in the picture below. Once there, calibrate the twister.

To get to the page where you can home/Calibrate the twister; from the HMI Home screen:  
Go to Setting.

“Log IN” with a/your password

Once logged in, go to “CALIBRATE TWIST”. In this page, it will show a value in Degrees, ignore it.  
Verify position of twister again and Press the Calibrate button.

Verify that the degree value is now set to “Zero” (To make sure the calibration occurred)

This process is done.

Please see Picture Below

